

Work Order ID 56246

Wednesday, February 17, 2010 11:03:10 AM

Page 1

Item ID: D105-645-011

Accept

Setup Start

Revision ID:

Stop

Item Name: Bearpaw

Start Date: 2/18/2010 Start Qty: 4.00

Cust Item ID:

Required Date: 3/4/2010 Req'd Qty: 4.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D2421

Rev F2

100

0.00



DOCUMENT CONTROL

DC

Memo

0.00

Document Control

Photocopy bluefile and create labels per PPP D105-645-011 CHG003

S. 10/03/30

S. 10/03/30

HJ for CL 10/03/08

160

0.00



Pick Kit

Packaging

Memo

0.00

Packaging

10-3-5 40 SP

170

0.00



QC4- 100% Inspect kits for completeness

QC

Memo

0.00

Quality Control

S. 10/03/30

(14)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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QC:

Date:

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Stop



Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

180

0.00



Packaging

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D105-645-011

Location:

NEU-A

10/13/8 (4)

190

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

10/04/06 TJ
B/S 10-4-5
(4)

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Picklist Print

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Work Order ID: 56246

Parent Item: D105-645-011

Parent Item Name: Bearpaw





Comments: IPP Rev:A New Issue 07-01-03 JLM IPP Rev:B New Manufacturing Method 08-11-04 Verified By:EC

Start Date: 2/18/2010

Required Date: 3/4/2010

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status												
D2421 2p 		Manufactured	No			170	Each	0.0000	8.0000															
Bearpaw, 900																								
D2182B0605 14 @ 6.00" 		Manufactured	No			170	Each	0.0000	16.0000															
Clamp Cushion																								
D2519 4p 		Manufactured	No			170	Each	36.0000	16.0000															
Clamp																								
<table><tr><th>Warehouse</th><th>Location</th><th>Loc Qty</th><th>Loc Code</th></tr><tr><td>Main Warehouse</td><td>ST</td><td>36</td><td></td></tr><tr><td></td><td>43842</td><td>36</td><td></td></tr></table>													Warehouse	Location	Loc Qty	Loc Code	Main Warehouse	ST	36			43842	36	
Warehouse	Location	Loc Qty	Loc Code																					
Main Warehouse	ST	36																						
	43842	36																						
D2529 8X 		Manufactured	No			170	Each	50.0000	32.0000															
Washer																								

B-56248 C10/3/5

B52649 10-3-5 SP

8 feet 10-3-5 SP

B 56 763 10X C14/3

16

10-3-5 B56184 SP

B-56245 C10/3/5

B52649 10-35 SP

10-3-5 SP

B 56 763 10X C14/3/30

16

10-35 10X B56184 SP

22

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item: D105-645-011



Parent Item Name: Bearpaw

Start Date: 2/18/2010

Required Date: 3/4/2010

Comments: IPP Rev:A New Issue 07-01-03 JLM IPP Rev:B New Manufacturing
Method 08-11-04 Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN4-15A		Purchased	No			170	Each	231.0000	32.0000			

Bolt



1114108 10-3-5

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 231

113121 6

113538 25

113840 200

D2274
Radius Block



Manufactured No

170 Each 291.0000 32.0000



10-3-5

Warehouse Loc Qty Loc Code
Location

Main Warehouse

ST 241

55602 241

Main Warehouse

ST010 40

52644 29

55443 11

Main Warehouse

ST10 10

54850 10

Washer



Purchased No

170 Each 0.0000 32.0000



1113706 10-3-5

Wednesday, February 17, 2010 11:03:10 AM

Shop Packet Print

Page 2

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Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

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Parent Item Name: Bearpaw

Start Date: 2/18/2010

Required Date: 3/4/2010

Comments: IPP Rev:A New Issue 07-01-03 JLM IPP Rev:B New Manufacturing
Method 08-11-04 Verified By:EC

Start Qty: 4.00

Required Qty: 4.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
MS21042L4 Nut		Purchased	No			170	Each	2,292.000	32.0000			
											10-3-5	SP

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	2292	
102552	6	
104248	6	
110507	184	
<u>111827</u>	1102	
113422	994	
15924	0	

32

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4. WEIGHT AND BALANCE

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D105-645-011 Bearpaw on Configuration 1/ 2	13.8 lb 6.3 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	148.7 in 3.78 m	2052.1 in-lb 23.81 m-kg
D105-645-011 Bearpaw on Configuration 3	13.8 lb 6.3 kg	0.0 in 0.0 m	0.0 in-lb 0.0 m-kg	147.1 in 3.74 m	2030.0 in-lb 23.56 m-kg

5. PARTS LIST

Qty	Part Number	Description
X	D105-645-011	BEARPAW INSTALLATION
4	D2182B060	RUBBER CUSHION
3	D2274	RADIUS BLOCK
2	D2421	BEARPAW
4	D2519	CLAMP
8	D2529	WASHER
8	AN4-15A	BOLT
8	AN960JD416	WASHER
8	MS21042L4	NUT (OR MS21042-4)

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